



Dart Aerospace Ltd.
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D2282-7
Job Sheet 183580



Part No: D2282-7

Job Qty: 120 ea

Part Name: Tube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/20/18

Job Tracking No:

Due Date: 10/15/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E IPP Rev:A Removed from 9 Digit 05-12-02 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	120 Ea		10/15/18	0.00	0.00	Start Up Machining		
100	Hardinge	120 pcs		10/15/18	0.02	3.13	Hardinge		
120	QC	120 pcs		10/15/18	0.00	0.00	QC8		
130	Packaging	120 pcs		10/15/18	0.00	0.00	Packaging3		
140	QC21-SA	120 Ea		10/15/18	0.00	0.00	QC21		

Part Op 100 - 1-Turn as per Dwg D2282 and Folio FA190
Descriptions: 130 - ***STOCK IN LARGE FAB***

21 SEP 27 2018
9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304P0.675W.091	304/316 Pipe .675 OD x .091 Wall Thickness	7.9920 ft (.0666 ea)	90-Start up Operation	1088410

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304P0.675W.091	8	47	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Handle Tube	0.795Inches ± 0.010	0.805 0.785		
2	Handle Tube	0.493Inches ± 0.010	0.503 0.483		
3	Handle Tube	0.675Inches ± 0.010	0.685 0.665		



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Container No: S113874



Part: D2282-7

Job No: 183580

Serial No/Batch: S113874

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/26/18